

FUS50LV TECH SHEET (ENGLISH)

SURFACE PREPARATION: Apply basecoat as per manufacturer's mixing and application instructions. Allow sufficient flash times before applying Clearcoat. Inadequate flash time will affect the performance of this product.

MIXING DIRECTIONS: Ratio: 2:1 2 parts of clearcoat FUS50LV: 1 part of activator FUS24LV (Fast)- FUS25LV (Medium) – FUS26LV (Slow) . Stir thoroughly between each addition. Strain before spraying material.

DIRECTIONS FOR USE: All drying times refer to shop temperature of 25°C (77°F) / 50% humidity. Allow additional drying time when optimal conditions are not reached.

SPRAY GUN AND PRESSURE:

Gun Type	Tip Air	Pressure
Siphon Feed	1.4-1.6 mm	35-45 psi
Gravity Feed	1.2-1.6 mm	25-35 psi
HVLP	1.2-1.6 mm	10 psi

Apply 2 full wet coats allowing 10 to 15 minutes flash time between coats or as conditions dictate. **Caution:** Do not apply over non catalyzed acrylic or synthetic enamels or acrylic lacquer finishes.

DRY TIMES: Flash: 10 to 15 minutes Sanding: 16 to 24 hours Buffing: 16 to 24 hours To Deliver: 16 to 24 hours

FORCE DRYING: Let the last coat flash for 20 minutes before baking. Bake at 60°C (140°F) for 40 minutes. Clearcoat may be wet sanded and buffed after 1 hour cool down time.

RECOATING: Clearcoat may be recoated after a 8 hour dry or upon cool down after force drying at 60°C (140°F) for 40 minutes. After 1 week, clear must be sanded before recoating.

FISH EYE: The use of fish eye eliminator is not recommended.

POT LIFE: 8 hours

CLEANING INSTRUCTIONS: Clean equipment with lacquer thinner immediately after use.

CAUTION: It is important to test the compatibility of this product with your paint system. This product is not recommended for use in temperatures below 16°C (60°F). The use below these temperatures will affect dry times and performance.