



## PRC42LV Clearcoat

**High gloss • Good flow out •Easy buffing**

**Use with one of these Activators:**

**Slow PRH45-Medium PRH44 -Fast PRH43**

**SURFACE PREPARATION:** Apply basecoat per manufacturer's mixing and application instructions. Allow sufficient flash times before applying Clearcoat. Inadequate flash time will affect the performance of this product.

**MIXING DIRECTIONS:** Ratio: 4:1

4 parts of PRC42LV Clearcoat: 1 part of Activator PR45 (slow) or PRH44 (medium) or PRH43 (fast). Stir thoroughly between each addition. Strain before spraying material.

**DIRECTIONS FOR USE:** All drying times refer to shop temperature of 77°F (25°C) / 50% humidity. Allow additional drying time when optimal conditions are not reached.

Apply 2 full wet coats allowing 10 to 15 minutes flash time between coats or as conditions dictate.

**SPRAY GUN AND PRESSURE:**

Gun Type	Tip	Air Pressure
Siphon Feed	1.4-1.6mm	35-45 psi
Gravity Feed	1.2-1.6mm	25-40 psi
HVLP	1.2-1.6mm	10 psi

**DRYING TIMES:** Flash: 10 to 15 minutes Sanding: 3 to 6 hours Buffing: 3 to 6 hours To Deliver: 3 to 4 hours

**FORCE DRYING:** Let the last coat flash for 20 minutes before baking. Bake at 140°F (60°C) for 40 minutes. Clearcoat maybe wet sanded and buffed after 1 hour cool down time.

**RECOATING:** Clearcoat may be recoated after a 24-hour period. Clear must be sanded before recoating.

**FISHEYE:** The use of fish eye eliminator is not recommended.

**POT LIFE:** 3-4 hours @70°F (21°C)

**CLEANING INSTRUCTIONS:** Clean equipment with Acrylic Lacquer Thinner immediately after use.

**CAUTION:** It is important to test the compatibility of this product with your paint system. This product is not recommended for use in temperatures below 60°F (16°C). The use below these temperatures will affect dry times and performance.