

# Foam Application Guide



	Color	Work Time	Foam Time	Tack Free	Volume Expansion
NVH Flexible Foam #8014 220ml	Black	5 minutes	15-30 seconds	30-40 seconds	10 Times

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All data taken at 23°C (74° F)

## **NVH Flexible Foam (Anti-Flutter): Intrusion Beam Application:**

**NOTE:** Before installing door back onto the vehicle, install flexible anti-flutter foam.

1. Leave door on stand and clean between the intrusion beam and door skin with a wax and grease remover.
2. Remove the cap of the adhesive cartridge by prying the uppermost slot with a flat screwdriver. The cap may be retained for future storage.
3. Properly place the cartridge into the gun.
4. Before dispensing through mixer, check for access through inner door panel.
5. Attach the mixer, and dispense in an upward position.
6. Dispense some foam, about the size of a half dollar, onto the door skin below the intrusion beam.
7. Move to the next area quickly, as the material may start foaming in the mixer.
8. After application is complete, remove mixer quickly so that the foam does not flow back into the tube.
9. Do not release pressure on the plungers until mixer is removed, this will eliminate product sucking back into tube and blowing plungers out.

Slowly dispense material into access hole and fill to OEM-recommended level. **Note: material will expand 10 times the size of material applied.**

**Note# DTM 20 #8012, 8013, 8018 Msp can be used for roof bows/roof skin**

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**IMPORTANT INFORMATION:** Refer to the Material Safety Data Sheet (MSDS) for information on safety and handling before use. Ashland's cartridge system is sold as a kit, and performance has been verified using the kit content. Do not attempt to use other mixers in the application of this product. Additional mixers are available. This Repair Guide is incorporated as part of Bonding Solution Recommendations for Use of PLIOGRIP. Failure to adhere to recommendations in this Repair Guide and the Instructions sold with the product voids the Lifetime Warranty.

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