



TECHNICAL DATA SHEET

US

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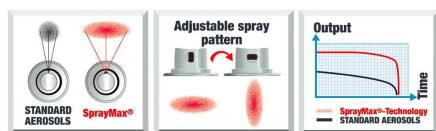
600 Nova Drive S.E., Massillon, Ohio 44646

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www.uschem.com

2K Glamour High Gloss Clear Coat Product no. 3 680 061

TECHNOLOGY



SprayMax®

Aerosol formulation made for this specific product for easy application
constant atomization pressure
finest aerosol distribution,
professional paint result.

PRODUCT

SprayMax® 2K Clear Coat is a high-gloss 2-component clear coat for the permanent sealing of coated surfaces. Especially developed for parts and repair refinishing. This product has a long-lasting resistance to weathering and to chemicals, it is very easy to polish.

SprayMax® 2K Clear Coat has a very smooth flow and an excellent filling capacity; it is especially used for larger surfaces (1 or 2 car parts).

Basis of raw material:

Paint: two-component acrylic resins
Hardener: containing isocyanates

VOC-value

4.4 lbs/gal (527g/l)

APPLICATION

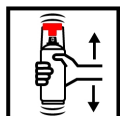
Recommended for:

parts and repair refinishing.

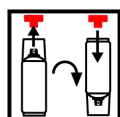
Surface:

solvent and waterborne basecoats dried according to manufacturer instruction
old paintwork, cleaned and sanded

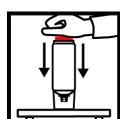
ACTIVATE 2K AEROSOL



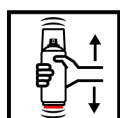
Before activating, shake aerosol vigorously for 2 min



Take red button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground - upside down. Press red button with the ball of your hand until stop is reached.



After activating, shake aerosol again vigorously for 2 min

Protections:



Personal protection is required
Respirator mask
Type: A2/P2



Protective gloves,
e.g. from latex or nitrile

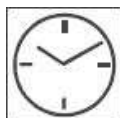
APPLICATION

Spray passes



1 – 2 spray passes
per spray pass approx. 1.2 mil
Flash between coats: 3 – 7 min,
depending on temperature

Drying:



12 h at 68 °F
35 – 40 min at 140 °F (IR drying)



IR drying recommended

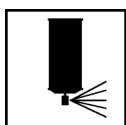
Pot life: 48 h at 68 °F ambient temperature.
The pot life depends on the ambient temperature.
Higher temperatures give a shorter,
lower temperatures give a longer pot life.

CHARACTERISTICS

Solid Content: 33.8 % by weight relating to the diluted paint

Coverage: approx. 5.4 – 8.1 sq ft / aerosol
at a dry film thickness of 1.2 – 2.0 µm

Finish:



When work is finished, reverse aerosol and spray valve empty.

Disposal: The emptied aerosols are suitable for household collection.

Gloss degree: high gloss finished

Shelf life: 24 months / 68 °F

Remarks: *For professional use only*

SprayMax[®] is a registered trade mark of the Peter Kwasny Group.

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