## **TECH SHEET**

## PRCH2501 Enamel Paint – Semi-Gloss Black

For best results, use only when temperature of material and surfaces are between 21°C and 24°C (70°F and 75°F).

- 1. Remove rust, wash with soap and water. Clean metal surfaces with Wax and Grease Remover, plastic surfaces with Plastic Parts Cleaner. Wipe dry while the surface is still wet. Bare metal should be primed with Self Etching Primer.
- 2. Shake can for 1 minute after mixing ball moves freely. NOTE: Insufficient mixing may cause permanent plugging of the spray head.
- 3. Hold can approximately 25cm (10 inches) from surface to be sprayed. Two thin coats are recommended rather than one heavy coat. Allow 5 minutes flash time between coats.
- 4. When finished, turn can upside down and spray 3 seconds to clean spray head.

**DRY TIMES:** Tack free in 10 to 15 minutes. Re-coat within 2 hours or wait 72 hours until coating is fully cured.

**CAUTION:** It is important to test the compatibility of this product with your paint system.