



PRH46 Clearcoat

High gloss • Good flow out • Easy buffing

Use with one of these Activators:
Medium PRH47

SURFACE PREPARATION: Apply basecoat per manufacturer's mixing and application instructions. Allow sufficient flash times before applying Clearcoat. Inadequate flash time will affect the performance of this product.

MIXING DIRECTIONS: Ratio: 4:1 4 parts of PRH46 Clearcoat : PRH47 (medium) . Stir thoroughly between each addition. Strain before spraying material.

DIRECTIONS FOR USE: All drying times refer to shop temperature of 77°F (25°C) / 50% humidity. Allow additional drying time when optimal conditions are not reached.

SPRAY GUN AND PRESSURE:

Gun Type	Tip	Air Pressure
Siphon Feed	1.4-1.6mm	35-45 psi
Gravity Feed	1.2-1.6mm	25-40 psi
HVLP	1.2-1.6mm	10 psi

Apply 2 full wet coats allowing 10 to 15 minutes flash time between coats or as conditions dictate.

DRYING TIMES: Flash: 10 to 15 minutes Sanding: 3 to 6 hours Buffing: 3 to 6 hours To Deliver: 3 to 4 hours

FORCE DRYING: Let the last coat flash for 20 minutes before baking. Bake at 140°F (60°C) for 40 minutes. Clearcoat maybe wet sanded and buffed after 1 hour cool down time.

RECOATING: Clearcoat may be recoated after a 24 hour period. Clear must be sanded before recoating.

FISH EYE: The use of fish eye eliminator is not recommended.

POT LIFE: 3-4 hours @70°F (21°C)

CLEANING INSTRUCTIONS: Clean equipment with Acrylic Lacquer Thinner immediately after use.

CAUTION: It is important to test the compatibility of this product with your paint system. This product is not recommended for use in temperatures below 60°F (16°C). The use below these temperatures will affect dry times and performance.