



TECH SHEET R230C-R231C

APPROVED SUBSTRATES: Steel - Galvanized Steel - Aluminum - SMC - Fiberglass - Most Rigid Plastics

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:

- Stir the filler before using. Knead the cream hardener. • Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved. • Approximate setting time is 5-6 minutes @ 72°F-80°F (22°C)

APPLICATION:

- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:

- Sand filler with 80 grit or finer.
- If necessary, reapply additional coats, or apply a finish coat of any lightweight filler or polyester putty.