

## 1. IDENTIFICATION

**Product identifier**
**Product Name** ROYAL FIBRE-MIX

**Other means of identification**
**Product Code** R400C, R401C

**Recommended use of the chemical and restrictions on use**
**Recommended Use** Long strand reinforced body filler. For professional use only.

**Uses advised against** Uses other than recommended use.

**Details of the supplier of the safety data sheet**
**Manufacturer Address**

ITW Evercoat  
A division of Illinois Tool Works Inc.  
6600 Cornell Road  
Cincinnati, OH 45242 USA  
513-489-7600

**May Also Be Distributed by:**

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

**24-hour emergency phone number**

CHEMTREC: 1-800-424-9300

INTERNATIONAL: 1-703-527-3887

**E-mail address:** Info@evercoat.com

## 2. HAZARDS IDENTIFICATION

**Classification**
**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Carcinogenicity	Category 1B
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1
Flammable liquids	Category 3

**Label elements**
**Emergency Overview**
**Signal word**
**Danger**

Harmful if swallowed or if inhaled  
Causes skin irritation  
Causes serious eye irritation  
May cause cancer  
Suspected of damaging fertility or the unborn child  
Causes damage to organs through prolonged or repeated exposure  
Flammable liquid and vapor

**Appearance** Gray**Physical state** Liquid.**Odor** Aromatic**Precautionary Statements - Prevention**

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required  
Wash face, hands and any exposed skin thoroughly after handling  
Do not eat, drink or smoke when using this product  
Use only outdoors or in a well-ventilated area  
Wear eye/face protection  
Do not breathe dust/fume/gas/mist/vapors/spray  
Keep away from heat/sparks/open flames/hot surfaces. - No smoking  
Keep container tightly closed  
Ground/bond container and receiving equipment  
Use explosion-proof electrical/ ventilating/ lighting/ equipment  
Use non-sparking tools  
Take precautionary measures against static discharge

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
If skin irritation occurs: Get medical advice/attention  
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
Wash contaminated clothing before reuse  
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell  
Rinse mouth  
In case of fire: Use CO<sub>2</sub>, dry chemical, or foam to extinguish.

**Precautionary Statements - Storage**

Store locked up  
Store in a well-ventilated place. Keep cool

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

Toxic to aquatic life with long lasting effects

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Not applicable

**Mixture**

Chemical Name	CAS No	Weight-%
Styrene	100-42-5	10 - 30
Talc (hydrous magnesium silicate)	14807-96-6	10 - 30
Magnesite	546-93-0	7 - 13
Man Made Glass Fiber	65997-17-3	1 - 5
N,N-Dimethylaniline	121-69-7	0.1 - 1

#### 4. FIRST AID MEASURES

##### Description of first aid measures

<b>General advice</b>	Get medical advice/attention if you feel unwell.
<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin contact</b>	IF ON SKIN: Wash skin with soap and water. If skin irritation persists, call a physician. Take off contaminated clothing and wash before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

##### Most important symptoms and effects, both acute and delayed

**Symptoms** See section 2 for more information.

##### Indication of any immediate medical attention and special treatment needed

**Note to physicians** Treat symptomatically.

#### 5. FIRE-FIGHTING MEASURES

##### Suitable extinguishing media

Carbon dioxide (CO<sub>2</sub>), Dry chemical, Foam

##### Unsuitable extinguishing media

None

##### Specific hazards arising from the chemical

Flammable.

##### Explosion data

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

##### Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

#### 6. ACCIDENTAL RELEASE MEASURES

##### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Remove all sources of ignition. Use personal protective equipment as required.

**Environmental precautions****Environmental precautions**

See section 12 for additional ecological information. Do not flush into surface water or sanitary sewer system.

**Methods and material for containment and cleaning up****Methods for containment**

Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**

Soak up with inert absorbent material.

**Prevention of secondary hazards**

Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. HANDLING AND STORAGE

**Precautions for safe handling****Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

**Conditions for safe storage, including any incompatibilities****Storage Conditions**

Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

**Incompatible materials**

Strong oxidizing agents

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters****Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Styrene 100-42-5	STEL: 40 ppm TWA: 20 ppm	TWA: 100 ppm (vacated) TWA: 50 ppm (vacated) TWA: 215 mg/m <sup>3</sup> (vacated) STEL: 100 ppm (vacated) STEL: 425 mg/m <sup>3</sup> Ceiling: 200 ppm	IDLH: 700 ppm TWA: 50 ppm TWA: 215 mg/m <sup>3</sup> STEL: 100 ppm STEL: 425 mg/m <sup>3</sup>
Talc (hydrous magnesium silicate) 14807-96-6	TWA: 2 mg/m <sup>3</sup> particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	(vacated) TWA: 2 mg/m <sup>3</sup> respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more; use Quartz limit	IDLH: 1000 mg/m <sup>3</sup> TWA: 2 mg/m <sup>3</sup> containing no Asbestos and <1% Quartz respirable dust
Magnesite 546-93-0	-	-	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust
Man Made Glass Fiber 65997-17-3	TWA: 1 fiber/cm <sup>3</sup> respirable fibers: length >5 µm, aspect ratio ≥3:1, as determined by the membrane filter method at 400-450X magnification [4-mm objective], using phase-contrast illumination TWA: 5 mg/m <sup>3</sup> inhalable particulate matter	-	-
N,N-Dimethylaniline 121-69-7	STEL: 10 ppm TWA: 5 ppm S*	TWA: 5 ppm TWA: 25 mg/m <sup>3</sup> TWA: 19 mg/m <sup>3</sup> (vacated) TWA: 5 ppm Dimethyl aniline (vacated) TWA: 25 mg/m <sup>3</sup> Dimethyl aniline (vacated) TWA: 2 ppm (vacated) TWA: 8 mg/m <sup>3</sup>	IDLH: 100 ppm TWA: 5 ppm TWA: 25 mg/m <sup>3</sup> STEL: 10 ppm STEL: 50 mg/m <sup>3</sup>

		(vacated) STEL: 10 ppm Dimethyl aniline (vacated) STEL: 50 mg/m <sup>3</sup> Dimethyl aniline (vacated) S* Dimethyl aniline (vacated) S* S*	
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NIOSH IDLH *Immediately Dangerous to Life or Health*

**Other Information** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

#### Appropriate engineering controls

**Engineering Controls** Minimize exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings

#### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Skin and body protection** Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

**Respiratory protection** Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

**Physical state** Liquid.  
**Appearance** Gray  
**Odor** Aromatic  
**Odor threshold** No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	145 °C / 293 °F	
Flash point	38 °C / 100 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Relative density	No information available	
Water solubility	No information available	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

**Other Information**  
**Softening point** No information available

<b>Molecular weight</b>	No information available
<b>VOC Content (%)</b>	No information available
<b>Applied</b>	0.17 lbs/gal
<b>Packaged</b>	3.4 lbs/gal
<b>Density</b>	14
<b>Bulk density</b>	No information available
<b>SADT (self-accelerating decomposition temperature)</b>	No information available

## 10. STABILITY AND REACTIVITY

### Reactivity

No information available

### Chemical stability

Stable under normal conditions

### Possibility of Hazardous Reactions

None under normal processing.

### Conditions to avoid

Excessive heat.

### Incompatible materials

Strong oxidizing agents

### Hazardous Decomposition Products

Carbon oxides

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

<b>Inhalation</b>	May cause irritation of respiratory tract.
<b>Eye contact</b>	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
<b>Skin contact</b>	May cause skin irritation and/or dermatitis.
<b>Ingestion</b>	Ingestion may cause irritation to mucous membranes.

### Component Information

<b>Chemical Name</b>	<b>Oral LD50</b>	<b>Dermal LD50</b>	<b>Inhalation LC50</b>
Styrene 100-42-5	= 1000 mg/kg ( Rat )	-	= 11.7 mg/L ( Rat ) 4 h
N,N-Dimethylaniline 121-69-7	= 951 mg/kg ( Rat )	= 1770 mg/kg ( Rabbit )	> 0.5 - 5.0 mg/L ( Rat ) 4 h

### Information on toxicological effects

**Symptoms** No information available.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Sensitization** No information available.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

<b>Chemical Name</b>	<b>ACGIH</b>	<b>IARC</b>	<b>NTP</b>	<b>OSHA</b>
Styrene 100-42-5	-	Group 2A	Reasonably Anticipated	X
Talc (hydrous magnesium silicate) 14807-96-6	-	Group 3	-	X

Man Made Glass Fiber 65997-17-3	-	Group 3	-	-
N,N-Dimethylaniline 121-69-7	-	Group 3	-	-

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Not classifiable as a human carcinogen

Group 2A - Probably Carcinogenic to Humans

NTP (National Toxicology Program)

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

#### Chronic toxicity

May cause adverse liver effects. Contains a known or suspected reproductive toxin.

#### Target Organ Effects

Central nervous system, Central Vascular System (CVS), Eyes, Liver, Reproductive System, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 1138 mg/kg

ATEmix (dermal) 49383 mg/kg

ATEmix (inhalation-dust/mist) 1.8 mg/l

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

### Persistence and degradability

No information available.

### Bioaccumulation

No information available.

### Mobility

No information available.

Chemical Name	Partition coefficient
Styrene 100-42-5	2.95
N,N-Dimethylaniline 121-69-7	2.278

### Other adverse effects

No information available

## 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

#### Disposal of wastes

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

#### Contaminated packaging

Do not reuse container.

#### US EPA Waste Number

D001, U166 U197

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Styrene 100-42-5	Toxic Ignitable

## 14. TRANSPORT INFORMATION

Note: This information is not intended to convey all specific regulatory information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

### DOT

UN/ID No	UN3269
Proper shipping name:	Polyester Resin Kit
Hazard Class	3
Packing Group	III

### IATA

UN/ID No	UN3269
Proper shipping name:	Polyester Resin Kit
Hazard Class	3
Packing Group	III

### IMDG

UN/ID No	UN3269
Proper shipping name:	Polyester Resin Kit
Hazard Class	3
Packing Group	III

## 15. REGULATORY INFORMATION

### International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

### Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List  
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
 ENCS - Japan Existing and New Chemical Substances  
 IECSC - China Inventory of Existing Chemical Substances  
 KECL - Korean Existing and Evaluated Chemical Substances  
 PICCS - Philippines Inventory of Chemicals and Chemical Substances  
 AICS - Australian Inventory of Chemical Substances

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Styrene - 100-42-5	0.1

#### **SARA 311/312 Hazard Categories**

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No



**CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Styrene 100-42-5	1000 lb	-	-	X

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Styrene 100-42-5	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ
N,N-Dimethylaniline 121-69-7	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ

**US State Regulations****California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Styrene - 100-42-5	Carcinogen
Crystalline Silica (Quartz) - 14808-60-7	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Styrene 100-42-5	X	X	X
Talc (hydrous magnesium silicate) 14807-96-6	X	X	X
Magnesite 546-93-0	X	X	-
N,N-Dimethylaniline 121-69-7	X	X	X
Crystalline Silica (Quartz) 14808-60-7	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**WHMIS Hazard Class**

B3 - Combustible liquid, D2A - Very toxic materials

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 2	<b>Instability</b> 0	-
<b>HMIS</b>	<b>Health hazards</b> 2	<b>Flammability</b> 2	<b>Physical hazards</b> 0	<b>Personal protection</b> B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

Revision Date 03-Apr-2019

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet