



TECH SHEET R400C-R401C

APPROVED SUBSTRATES: Steel - Galvanized Steel - Aluminum - SMC - Fiberglass - Most Rigid Plastics

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent to remove oil, grease, and wax. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:

- Mix the product before using. Knead the cream hardener. • Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 10-15 minutes @ 72°F-80°F (22°C)

APPLICATION:

- Apply in layers with even firm pressure to force into repair area.
- Do not apply all at once. **FINISH:**
- Sand filler with 80 grit sandpaper.
- Apply a finish coat of any lightweight body filler or polyester putty