

Plastic Repair

Damage



1. Wax & Grease Remover



- Clean surface
- Polish old paint finish
- Mask adjacent areas
- Sand and clean area to be painted

2. Plastic Adhesion Promoter



- Apply one thin layer (approx. 0.04-0.08 mil)
- Allow flash-off time until achieving a mat finish

3. Filler



- Fill scratches (up to 2mil) with Filler; fill deeper scratches with 2K Acrylic filler. Allow flash-off time between coats
- IR dry through

4. Guide Coat Black



- Apply the Guide Coat Black as a support for the subsequent sanding process

5. Wax & Grease Remover



- Polish the edge of the old paint work
- Clean and dry surface

6. Base Coat



- Spray test sample
- Spray from the outer area into the middle of the spot
- Spray back to the edge zone
- Blend in Base Coat into the old paint work

7. Clear Coat



- Apply one to two coats from the outer zone into direction of the spot and vice versa

8. Spot Blender



- After flash off time of the Clear Coat - blend in Spot Blender into the edge zone
- IR dry through