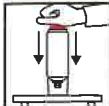
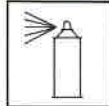
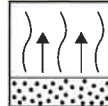
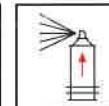
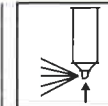


SprayMax at a glance

Instructions for use (see TDS for Details)

SprayMax Product-Range	 activate 2K	 spray pass		 IR	 P	 potlife	
Surface Preparation							
Wax & Grease Remover		1 light spray pass					X
Plastic Adhesion Promoter		1 spray pass approx. 0.04 - 0.08 mil	flash off time: 2-3 min overcoatable: 10 min / 68°F	10 min / 68°F 5 min / 140°F IR: 3 min			X
Gun Cleaner							X
Primer / Primer Filler							
1K Self Etch Weld-Thru Primer		2-3 spray passes each approx. 0.4 - 0.6 mil	flash off time: 3-5 min overcoatable: 10 - 15 min / 68°F	15 - 60 min / 68°F IR: 7 min	P 400 - 500 P 800		X
1K Self Etch Primer Filler		3-4 spray passes each approx. 0.4 - 0.6 mil	flash off time: 3-5 min overcoatable: 10 - 15 min / 68°F	60 min / 68°F 30 min / 140°F IR: 7 min	P 400 - 500 P 800 - 1200		X
2K Rapid Primer Filler	X	2-3 spray passes each approx. 1.2 mil	flash off time: 5-10 min overcoatable: 20 min / 68°F	60 min / 68°F 30 min / 140°F IR: 15 min	P 400 - 500 P 800 - 1200	24h / 68°F	X
2K Epoxy Primer	X	2-3 spray passes each 1.2 - 1.4 mil	flash off time: 5 min overcoatable: 15 min-12h / 68°F	12h/68°F 30 min/120°F IR: 20 min	P 400 - 500 P 800 - 1200	4 days / 68°F	X
Filler							
2K Urethane Acrylic Filler	X	2-3 spray passes each approx. 0.8 mil	flash off time: 5-10 min overcoatable: 10 - 15 / 68°F	3 - 4 h/68°F IR: 10 - 15 min	P 400 - 500 P 800 - 1200	24h / 68°F	X
Top Coats							
1K Topcoats Trim Paint (Black)		2-3 spray passes each 0.6 - 0.8 mil	flash off time: 1-5 min / 68°F	3 h / 68°F 30 min / 140°F IR: approx. 7 min			X
Clear Coats and Spot Blender							
1K Acrylic Clear Coat		2 spray passes each 0.6 - 0.8 mil	flash off time: 5-10 min / 68°F	12h / 68°F 60 min / 140°F IR: approx. 7 min			X
2K Glamour High Gloss Clear Coat	X	2 spray passes each 0.6 - 0.8 mil	flash off time: 5-10 min / 68°F	18 h / 68°F 60 min / 140°F IR: approx. 15 min		48h / 68°F	X
2K Rapid Cut in Spot Clear Coat	X	2 spray passes each 0.6 - 0.8 mil	flash off time: 5 min / 68°F	60 min / 68°F 30 min / 140°F IR: approx. 15 min		24h / 68°F	X
1K Spot Blender		2-3 very light spray passes		12 h / 68°F IR: approx. 15 min			X

All cans must be shaken for 2 minutes before use.